Please unzip the file and double click 'Anycubicplus.ino' (make sure the Arduino has been pre-installed) to upload the firmware as the manual describes.

Default settings in firmware for Anycubic Kossel Plus

The default values (except the height which depends on the assembly) have already been adjusted and preloaded in the firmware, but still you could modify those values if necessary.

1. The radiator cooling fan will only be turned on automatically when room temperature higher than 6 degree C.

2. Theoretically, the printing height is about 300mm. However, this value is suggested to set as 290mm in order to avoid the nozzle hitting the platform the first time you debug the printer.

3. Settings for the size of the print object: the default value for DELTA_DIAGONAL_ROD is 269 which is different from the one of Kossel Pulley and Kossel Linear.

4. Settings for the concave and convex: the default value for DELTA_SMOOTH_ROD_OFFSET is 188 which is different from the one of Kossel Pulley and Kossel Linear.

5. Settings for the extrusion output: as we have upgraded the extrusion wheel, the default value for extrusion output is suggested as 96. If necessary, please refer to the Product Manual (Page 20) and using the calculation to adjust the printer. We are sorry for any inconvenience.